

# Construction Permit Application Preliminary Analysis Summary

Section 1 – Applicant Information	
Company Name:	Noble Energy, Inc
Permit Number:	14WE1283
Source Location:	415852682 SWNW Section 3, T4N, R65W, Weld County (non-attainment)
Equipment Description:	Point 002: Condensate tanks
	Point 004: Truck loadout
	Point 005: fugitive emissions
AIRS ID:	123-9D07
Date:	October 31, 2014
Review Engineer:	Stephanie Chaousy
Control Engineer:	Chris Laplante

Section 2 – Action Completed				
	Grandfathered		Modification	APEN Required/Permit Exempt
X	CP1		Transfer of Ownership	APEN Exempt/Permit Exempt

Section 3 – Applicant Completeness Review				
Was the correct APEN submitted for this source type?	X	Yes		No
Is the APEN signed with an original signature?	X	Yes		No
Was the APEN filled out completely?	X	Yes		No
Did the applicant submit all required paperwork?	X	Yes		No
Did the applicant provide ample information to determine emission rates?	X	Yes		No
If you answered “no” to any of the above, when did you mail an Information Request letter to the source?				
On what date was this application complete?	July 24, 2014			

Section 4 – Source Description						
AIRS Point	Equipment Description					
002	Three (3) above ground 300 bbl atmospheric condensate storage tanks. Emissions from these tanks are controlled by a flare.					
004	Truck Condensate Loadout					
005	Fugitive VOC leak emissions					
Is this a portable source?			Yes	X	No	
Is this location in a non-attainment area for any criteria pollutant?		X	Yes		No	
If “yes”, for what pollutant?			PM <sub>10</sub>		CO	X Ozone
Is this location in an <i>attainment maintenance</i> area for any criteria pollutant?			Yes	X	No	

If "yes", for what pollutant? <b>(Note: These pollutants are subject to minor source RACT per Regulation 3, Part B, Section III.D.2)</b>		PM <sub>10</sub>		CO		Ozone
Is this source located in the 8-hour ozone non-attainment region? <b>(Note: If "yes" the provisions of Regulation 7, Sections XII and XVII.C may apply)</b>	X	Yes		No		
<b>Point 004:</b> Is this source located at an oil and gas exploration site?	X	Yes		No		
<b>Point 004:</b> If yes, does this source load less than 10,000 gallons of crude oil per day on an annual average, splash fill less than 6750 bbl of condensate (hydrocarbons that have an API gravity of 40 degrees or greater) per year or submerged fill less than 16,308 bbl of condensate per year?		Yes	X	No		
<b>Point 004:</b> Is this source located at a facility that is considered a major source of hazardous air pollutant (HAP) emissions?		Yes	X	No		
<b>Point 004:</b> Will this equipment be operated in any NAAQS nonattainment area?	X	Yes		No		
<b>Point 004:</b> Does this source load gasoline into transport vehicles?		Yes	X	No		

Section 5 – Emission Estimate Information						
AIRS Point	Emission Factor Source					
002	Source provided site-specific emission factors using gas sample, WinSim and EPA Tanks. See Section 14 for calculations.					
004	<b>AP-42: Chapter 5.2, Equation 1</b> $L = 12.46 * S * P * M / T$ L = loading losses in lb per 1000 gallons loaded S = Saturation Factor P = true vapor pressure of liquid loaded [psia] M = molecular weight of vapors [lb/lb-mole] T = temperature of bulk liquid loaded [deg. R]					
005	EPA-453/R-95-017, Table 2-4					
Did the applicant provide actual process data for the emission inventory?				Yes	X	No
<b>Basis for Potential to Emit (PTE)</b>						
AIRS Point	Process Consumption/Throughput/Production					
002	180,000 BBL per year					
004	180,000 BBL per year					
005	Equipment Type	Gas	Heavy Oil (or Heavy Liquid)	Light Oil (or Light Liquid)	Water/Oil	
	Connectors	340	---	180	30	
	Flanges	160	---	40	20	
	Open-Ended Lines	---	---	---	---	
	Pump Seals	---	---	---	---	
	Valves	250	---	90	020	
	Other	20	---	10	10	
<b>Basis for Permitted Emissions (Permit Limits)</b>						
AIRS Point	Process Consumption/Throughput/Production					
002	180,000 BBL per year					
004	180,000 BBL per year					

005	Equipment Type	Gas	Heavy Oil (or Heavy Liquid)	Light Oil (or Light Liquid)	Water/Oil
	Connectors	340	---	180	30
	Flanges	160	---	40	20
	Open-Ended Lines	---	---	---	---
	Pump Seals	---	---	---	---
	Valves	250	---	90	020
	Other	20	---	10	10
Does this source use a control device?		X	Yes		No
AIRS Point	Process	Control Device Description			% Reduction Granted
002	01	Flare			95

Section 6 – Emission Summary (tons per year)						
	Point	NO <sub>x</sub>	VOC	CO	Single HAP	Total HAP
PTE:	002	---	81.9	---	2.8 (Hexane)	3.6
	004	---	21.4	---	0.3 (hexane)	0.9
	005	---	9.4	---	0.3 (Hexane)	1.1
Uncontrolled point source emission rate:	002	---	81.9	---	2.8 (Hexane)	3.6
	004	---	21.4	---	0.3 (hexane)	0.9
	005	---	9.4	---	0.3 (Hexane)	1.1
Controlled point source emission rate:	002	---	4.1	---	0.13 (Hexane)	0.2
	004	---	21.4	---	0.3 (hexane)	0.9
	005	---	9.4	---	0.3 (Hexane)	1.1

Section 7 – Non-Criteria / Hazardous Air Pollutants					
Pollutant	CAS #	BIN	Uncontrolled Emission Rate (lb/yr)	Are the emissions reportable?	Controlled Emission Rate (lb/yr)
Point 002					
Benzene	71432	A	630	Yes	32
Toluene	108883	C	720	Yes	36
Ethylbenzene	540841	C	20	No	1
Xylenes	1330207	C	196	No	10
n-Hexane	110543	C	5580	Yes	279
2,2,4-TMP	540841	C	110	No	5
Point 004					
Benzene	71432	A	386	Yes	386
Toluene	108883	C	557	Yes	557
Ethylbenzene	100414	C	43	No	43
Xylenes	1330207	C	214	No	214
n-Hexane	110543	C	686	Yes	686
Point 005					
Benzene	71432	A	560	Yes	560

Toluene	108883	C	347	Yes	347
Ethylbenzene	100414	C	338	Yes	338
Xylenes	1330207	C	449	Yes	449
n-Hexane	110543	C	532	Yes	532
Note: Regulation 3, Part A, Section II.B.3.b APEN emission reporting requirements for non-criteria air pollutants are based on potential emissions without credit for reductions achieved by control devices used by the operator.					

<b>Section 8 – Testing Requirements</b>				
Will testing be required to show compliance with any emission rate or regulatory standard?		Yes	X	No
If “yes”, complete the information listed below				

<b>Section 9 – Source Classification</b>									
Is this a new previously un-permitted source?	X	Yes		No					
What is this facility classification?		True Minor	X	Synthetic Minor		Major			
Classification relates to what programs?	X	Title V		PSD	X	NA NSR	X	MACT	
Is this a modification to an existing permit?		Yes	X	No					
If “yes” what kind of modification?		Minor		Synthetic Minor		Major			

<b>Section 10 – Public Comment</b>				
Does this permit require public comment per CAQCC Regulation 3?	X	Yes		No
If “yes”, for which pollutants? Why?				
For Reg. 3, Part B, III.C.1.a (emissions increase > 25/50 tpy)?	X	Yes		No
For Reg. 3, Part B, III.C.1.c.ii (subject to MACT)?		Yes	X	No
For Reg. 3, Part B, III.C.1.d (synthetic minor emission limits)?	X	Yes		No

<b>Section 11 – Modeling</b>				
Is modeling required to demonstrate compliance with National Ambient Air Quality Standards (NAAQS)?		Yes	X	No
If “yes”, for which pollutants? Why?				

AIRS Point	Section 12 – Regulatory Review
	<u>Regulation 1 - Particulate, Smoke, Carbon Monoxide and Sulfur Dioxide</u>
002-005	<b>Section II.A.1</b> - Except as provided in paragraphs 2 through 6 below, no owner or operator of a source shall allow or cause the emission into the atmosphere of any air pollutant which is in excess of 20% opacity. This standard is based on 24 consecutive opacity readings taken at 15-second intervals for six minutes. The approved reference test method for visible emissions measurement is EPA Method 9 (40 CFR, Part 60, Appendix A (July, 1992)) in all subsections of Section II. A and B of this regulation.
	<u>Regulation 2 – Odor</u>
002-005	<b>Section I.A</b> - No person, wherever located, shall cause or allow the emission of odorous air contaminants from any single source such as to result in detectable odors which are measured in excess of the following limits: For areas used predominantly for residential or commercial purposes it is a violation if odors are detected after the odorous air has been diluted with seven (7) or more volumes of odor free air.

	<u>Regulation 3 - APENs, Construction Permits, Operating Permits, PSD</u>
002-005	<b>Part A-APEN Requirements</b> <b>Criteria Pollutants:</b> For criteria pollutants, Air Pollutant Emission Notices are required for: each individual emission point in a non-attainment area with uncontrolled actual emissions of one ton per year or more of any individual criteria pollutant (pollutants are not summed) for which the area is non-attainment. <i>(Applicant is required to file an APEN since emissions exceed 1 ton per year VOC)</i>
002-005	<b>Part B – Construction Permit Exemptions</b> <i>Applicant is required to obtain a permit since uncontrolled VOC emissions from this facility are greater than the 2.0 TPY threshold (Reg. 3, Part B, Section II.D.2a)</i>
004, 005	<b>Part B, III.D.2 - RACT requirements for new or modified minor sources</b> This section of Regulation 3 requires RACT for new or modified minor sources located in nonattainment or attainment/maintenance areas. This source is/is not located in the 8-hour ozone nonattainment area, but not the 1-hour ozone area.  <b>Point 004:</b> The date of interest for determining whether the source is new or modified is therefore November 20, 2007 (the date of the 8-hour ozone NA area designation). Since the tank battery from which loadout is occurring will be in service after the date above, this source is considered “new or modified.” Operator is using submerged fill (0.6 saturation factor), therefore, RACT requirements are satisfied.  <b>Point 005:</b> The date of interest for determining whether the source is new or modified is therefore November 20, 2007 (the date of the 8-hour ozone NA area designation). Since the fugitives will be in service since after the date above, this source is considered “new or modified.” Operator has agreed on the Division’s standard conditions.
	<u>Regulation 6 - New Source Performance Standards</u>
002	<b>NSPS Kb: for storage vessels greater than 19,800 gallons after 7/23/84.</b> Is this source greater than 19,800 gallons (471 bbl)? No Is this source subject to NSPS Kb? No WHY? The storage tanks do not meet the requirements of this subpart, therefore, not subject.
004	No applicable subpart. <u>This facility is not a bulk gasoline terminal.</u>
005	<b>NSPS OOOO: Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution. For fugitive emissions at natural gas processing plants subject to NSPS OOOO. This subpart establishes emission standards and compliance schedules for the control of volatile organic compounds (VOC) and sulfur dioxide (SO<sub>2</sub>) emissions from affected facilities that commence construction, modification or reconstruction after August 23, 2011.</b> Is this source at a “natural gas processing plant?” No Is this source subject to NSPS OOOO? No WHY? Facility does not meet the definition of “natural gas processing plant” therefore not meeting the criteria of this subpart.
	<u>Regulation 7 – Volatile Organic Compounds</u>
002	<b>XII. VOLATILE ORGANIC COMPOUND EMISSIONS FROM OIL AND GAS OPERATIONS</b> <i>(Applicant is subject to the emission control requirements for condensate tanks since it is located in a non-attainment area.)</i> <b>XVII.C STATEWIDE CONTROLS FOR OIL AND GAS OPERATIONS...</b> <i>(Applicant is currently subject to this since actual uncontrolled emissions are greater than 20 tpy of VOC.)</i>
004	No sections apply. Per Regulation 7, Section VI.C, a terminal is defined as a petroleum liquid storage and distribution facility that has a daily average throughput of more than 76,000 liters of gasoline (20,000 gallons), which is loaded directly into transport vehicles. This facility is neither a terminal, nor a bulk plant per definitions in Reg 7, Section VI.C.
005	<b>Section XII.G: If facility is a natural gas processing plant located in non-attainment area, then subject to Section XII.G.</b> Facility is not a natural gas processing plant, therefore, not subject.
	<u>Regulation 8 – Hazardous Air Pollutants</u>
002	<b>MACT EEEE: Organic Liquids Distribution</b> This source is not subject to MACT EEEE because it is not located at a major source of HAP.

<b>002, 005</b>	<b>MACT HH</b> This source is not subject to MACT HH because it is not located at a major source of HAP.
<b>004</b>	None

Section 13 – Aerometric Information Retrieval System Coding Information							
Point	Process	Process Description	Emission Factor	Pollutant / CAS #	Fugitive (Y/N)	Emission Factor Source	Control (%)
002	01	E&P Condensate Storage Tanks	21.6667 lb/1000 gal	VOC	No	Engineering calculation (WimSim + EPA Tanks)	95
			0.0833 lb/1000 gal	Benzene / 71432	No	Engineering calculation (WimSim + EPA Tanks)	95
			0.0952 lb/1000 gal	Toluene/ 108883	No	Engineering calculation (WimSim + EPA Tanks)	95
			0.0026 lb/1000 gal	Ethylbenzene /100414	No	Engineering calculation (WimSim + EPA Tanks)	95
			0.0260 lb/1000 gal	Xylenes/ 1330207	No	Engineering calculation (WimSim + EPA Tanks)	95
			0.7381 lb/1000 gal	n-Hexane / 110543	No	Engineering calculation (WimSim + EPA Tanks)	95
			0.0145 lb/1000 gal	2,2,4-TMP /540841	No	Engineering calculation (WimSim + EPA Tanks)	95
	SCC	40400311 – Fixed Roof Tank, Condensate, working+breathing+flashing losses					
004	01	Truck loadout	5.67 lb/1000 gal	VOC	No	AP-42	0
			0.0511 lb/1000 gal	Benzene / 71432	No	Engineering calculation	0
			0.0737 lb/1000 gal	Toluene/ 108883	No	Engineering calculation	0
			0.0057 lb/1000 gal	2,2,4-TMP /540841	No	Engineering calculation	0
			0.0283 lb/1000 gal	Xylenes/ 1330207	No	Engineering calculation	0
			0.0907 lb/1000 gal	n-Hexane / 110543	No	Engineering calculation	0
	SCC	40600132: Crude Oil: Submerged Loading (Normal Service)					
005	01	Fugitive VOC Leak Emissions	VOC		Yes	EPA-453/R-95-017, Table 2-4	NA
SCC	31000220: All Equip. Leak Fugitives (Valves, flanges, connections, seals, drains)						

Section 14 – Miscellaneous Application Notes						
AIRS Point	002	Condensate Storage Tanks				
A permit will be issued because the uncontrolled VOC emissions are greater than 2 TPY (permit threshold).						
Emissions were calculated using site-specific emission factors from EPA Tanks (working and breathing) and WinSim Design II model (flashing). A gas analysis was used in the model for calculating the flash losses. Sampled on June 6, 2014 (within a year of application submittal).						
Uncontrolled emission factors with 100,000 bbl/yr:						
Component	Uncontrolled emissions- EPA Tanks (TPY)	Uncontrolled emissions- WinSim (TPY)	Emission factor-EPA Tanks (lb/bbl)	Emission factor- WinSim (lb/bbl)	Total Emission factor – (lb/bbl)	Total emission factor- (lb/1000 gal)
VOC	11.91	33.57	0.24	0.67	0.91	21.6667
Benzene	0.29	0.146	0.0006	0.0029	0.0035	0.0833
Toluene	0.39	0.163	0.0008	0.0033	0.004	0.0952
Ethylbenzene	0.0010	0.004	0.00002	0.00009	0.00011	0.0026
Xylenes	0.0101	0.044	0.0002	0.00089	0.00109	0.0260
n-hexane	0.37	1.20	0.007	0.024	0.031	0.7381
2,2,4-TMP	0.007	0.024	0.00013	0.00047	0.00061	0.0145

<b>AIRS Point</b>	<b>004</b>	<b>Truck Condensate Loadout</b>		
		Units	Basis	
S	0.6		Submerged loading: dedicated normal service	
P	6.069	Psia	Based on EPA TANKs run	
M	65	Lb/lb-mole	Based on EPA TANKs run	
T	520	Deg R	Based on EPA TANKs run	
L	5.67	Lb/10 <sup>3</sup> gal	This value is used to calculate annual emissions	
	0.238	Lb/bbl		

AP-42: Chapter 5.2  
Equation 1  
 $L = 12.46 \cdot S \cdot P \cdot M / T$   
L = loading losses in lb per 1000 gallons loaded  
S = Saturation Factor  
P = true vapor pressure of liquid loaded [psia]  
M = molecular weight of vapors [lb/lb-mole]  
T = temperature of bulk liquid loaded [deg. R]

L	5.67lb/10 <sup>3</sup> gal
	2.38E-01lb/bbl
Annual requested Throughput	7560000gal/yr
Annual requested VOC emissions	42876lb/yr
	21.44tpy

HAP emissions were calculated using HAP weight% from the Seyler B10-62-1HN low pressure separator extended condensate analysis.

Component	Component wt%	Uncontrolled (lb/yr)	Emission factor (lb/bbl)	Emission factor (lb/1000 gal)
Benzene	0.8717	386	0.00214	0.0511
Toluene	4.1603	557	0.00309	0.0737
Ethylbenzene	0.3137	43	0.00024	0.0057
Xylenes	4.0014	214	0.0019	0.0283
n-hexane	6.6855	686	0.00381	0.0907

<b>AIRS Point</b>	<b>005</b>	<b>Fugitive VOC Leak Emissions</b>
A permit will be issued because the uncontrolled VOC emissions are greater than 2 TPY (permit threshold).		